

Bandsaw Blades



A range of precision bandsaw blades of German manufacture. Fabricated in high quality European special steel, welded, ground and polished on both sides, the blades are not only flexible but also tear-proof and ideal for demanding long-term work.

Part no.	Length	Width	Thickness	TPI	Suitable for	Price inc VAT
BBS17781	1778mm(70")	6mm	0.4mm	4	Record BS250, RSBS10	£12.32
BBS17782		10mm	0.6mm	6	Clarke CBS335, CBS355	£13.58
BBS17783		12mm	0.6mm	6	Nutool HBS14	£13.86
BBS17784		15mm	0.6mm	6	Sealy SM1214	£25.15
BBS20961	2096mm(82.5")	6mm	0.4mm	4	Axminster JBS150	£12.60
BBS20962		10mm	0.6mm	6	DeWalt BS1310, BS3401, BS3501, DW738, DW739	£14.94
BBS20963		12mm	0.6mm	6	Kity 612/712	£16.90
BBS20964		15mm	0.6mm	6	Schepach HBS32, BSE32	£18.00
BBS20965		20mm	0.5mm	6		£22.65
BBS22351	2235mm(88")	6mm	0.4mm	4	Record Power RPBS12, RSBS12, SIP12"	£13.37
BBS22352		10mm	0.6mm	6	Startrite Bandit/301, Record DMB65	£16.20
BBS22353		12mm	0.6mm	6	Elektra Beckum BAS315, BAS316	£18.20
BBS22354		15mm	0.6mm	6	Al-Ko BS550, Perform CCBB, Draper BS305	£18.95
BBS22355		20mm	0.7mm	6	Charnwood W720	£23.85
BBS23691	2369mm(93.25")	6mm	0.4mm	4	Record Power BS300, BS300E, BS300X	£13.90
BBS23692		10mm	0.6mm	6	Startrite 301S, 301E	£17.04
BBS23693		12mm	0.6mm	6	Poolewood 1402	£19.10
BBS23694		15mm	0.6mm	6		£20.47
BBS23695		20mm	0.7mm	6		£25.20
BBS24891	2489mm(98")	6mm	0.4mm	4	Record RSBS14, RPBS14	£14.30
BBS24892		10mm	0.6mm	6	SIP 14"	£18.05
BBS24893		12mm	0.6mm	6		£20.20
BBS24894		15mm	0.6mm	6		£21.10
BBS24895		20mm	0.7mm	6		£26.06
BBS26291	2629mm(103.5")	6mm	0.4mm	4	Record Power BS350, BS350S	£15.05
BBS26292		10mm	0.6mm	6		£18.95
BBS26293		12mm	0.6mm	6		£21.30
BBS26294		15mm	0.6mm	6		£22.40
BBS26295		20mm	0.7mm	6		£27.50
BBS28451	2845mm(112")	6mm	0.4mm	4	Startrite 351S, 351E, 351SE, 352-352S	£16.10
BBS28452		10mm	0.6mm	6		£20.20
BBS28453		12mm	0.6mm	6		£22.85
BBS28454		15mm	0.6mm	6		£23.75
BBS28455		20mm	0.7mm	6		£29.45
BBS28456		25.4mm	0.7mm	10		£34.55
BBS36101	3607mm(142")	6mm	0.4mm	4	Record Power BS500	£19.75
BBS36102		10mm	0.6mm	6		£24.50
BBS36103		12mm	0.6mm	6		£27.65
BBS36104		15mm	0.6mm	6		£28.95
BBS36105		20mm	0.7mm	6		£36.75
BBS36106		25.4mm	0.6mm	10		£43.20

ORDERING INFORMATION

When ordering circular sawblades please give the following information: part number, bore size (centre hole), blade diameter and number of teeth. Blades are stocked in several bore sizes, however blades with non-standard bores may be supplied with reduction rings. Pin holes are available to special order - please supply full dimensional details. More than one pin hole will be charged extra.

CARRIAGE COSTS

Circular sawblades: postage is free to all UK addresses for blades up to 250mm diameter. Blades over 250mm diameter are carriage free to UK addresses except the Scottish Highlands, offshore islands and Northern Ireland, where an additional carriage charge of £12.00 will apply.

Jigsaw blades: postage is free to all UK addresses.

Bandsaw blades: postage is free to all UK addresses.

Contact us for export carriage charges to Europe. Prices on this leaflet are inclusive of VAT. A separate price list excluding VAT is available for export and trade customers. Payment may be made by cash, cheque or debit/credit card. Telephone orders for account customers and debit/credit card holders only.

SAFETY AND CARE OF BLADES

Circular sawblades: Tungsten Carbide is an extremely hard but brittle material that needs to be handled with care. Never let the teeth come into contact with any metallic or hard surface. Even a slight tap on a metal surface, such as the saw table, can chip or crack a tooth. Store in a cardboard folder or wooden box when not in use, and treat with rust preventative oil. Never store blades together where the teeth can come into contact with each other. Keep the blade clean and free from sticky deposits of resin etc. Always ensure the blade is up to full speed before starting to cut. Ensure blades are kept sharp at all times. The teeth should be sharpened as soon as they become dull. As TC tipped saws stay sharp for long periods, blades are sometimes left in machines long after they should have been removed for sharpening. This causes faster wear on the tooth edge, which means more carbide needs to be removed during re-sharpening. Failure to sharpen saws as soon as they become dull is false economy. **Bandsaw blades:** always wear eye protection when using bandsaw blades and eye protection and leather gloves to handle them.

SCORER BLADES

10° Positive tooth angle. Flat top grind form. Solid and split panel scoring blades - used in conjunction with the main cutting blade on table panel saws. Used for cutting veneered boards and plastic laminated chip board.

Diameter mm	Teeth	Kerf mm	Bore mm	Part no.	Price inc VAT
SOLID SCORERS					
100	16	3.0 - 4.0	20	BS100H	£39.42
105	16	3.0 - 4.0	20	BS105H	£39.42
125	24	3.0 - 4.0	20	BS125H	£41.76
SPLIT SCORERS					
105	2 x 10	2.8 - 3.6	20	BS105SH	£59.76
105	2 x 10	2.8 - 3.6	22	BS105SR	£59.76
120	2 x 12	2.8 - 3.6	20	BS120SH	£63.72



Saw blades 2015

Circular - Jigsaw - Bandsaw



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Circular Saw Blades



Circular Saw Blades



A range of premium grade industrial quality TCT saw blades made in Europe. This Heavy Duty range of saw blades is precision manufactured to the highest standards for accuracy and durability. Incorporating heavy gauge, hardened, tempered, ground, smithed and blocked saw bodies, with industrial grade full thickness carbide saw tips. These quality saws will give a long life and have our no-quibble guarantee against defects in manufacture.

RIPPING

20° Tooth angle 12° Alternate bevel
Dependable robust blades for ripping both hard and softwoods, and occasional rough crosscutting. For use where finish is of least importance.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
200	8	20	2.8	B20020	£31.48
210	8¼	20	2.8	B21020	£31.48
230	9	24	2.9	B22024	£33.00
235	9¼	24	2.9	B23024	£33.50
250	10	24	3.0	B25024	£35.70
250	10	30	3.2	B25030	£37.80
270	10½	28	3.1	B27028	£40.50
300	12	32	3.2	B30032	£44.95
300	12	36	3.2	B30036	£44.95
315	12½	32	3.2	B31032	£45.60
350	14	36	3.6	B35036	£54.00
400	16	40	3.6	B40040	£60.50

GENERAL PURPOSE

20° Tooth angle 12° Alternate bevel
Combination blade giving a good finish for both ripping and crosscutting operations. For use on hard and softwoods, manmade boards etc.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
150	6	24	2.6	B15024	£29.60
165	6½	28	2.6	B16028	£30.60
180	7	30	2.8	B17030	£32.20
185	7¼	30	2.8	B18030	£32.50
190	7½	36	2.8	B19036	£34.50
200	8	36	2.8	B20036	£35.30
210	8¼	36	2.8	B21036	£36.30
230	9	40	2.9	B22040	£38.60
235	9¼	40	2.9	B23040	£39.90
250	10	42	3.0	B25042	£41.40
270	10½	42	3.1	B27042	£42.50
300	12	48	3.2	B30048	£51.00
315	12½	48	3.2	B31048	£52.60
350	14	54	3.6	B35054	£60.25
400	16	60	3.6	B40060	£69.30

TRIPLE CHIP

5° Tooth angle Triple chip
Extra fine toothed blades with triple chip tooth form. Suitable for clean cutting of plastic sheets, laminates, veneered and melamine faced boards.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
150	6	48	2.6	B15048T	£39.10
180	7	56	2.8	B17056T	£44.25
200	8	64	2.8	B20064T	£52.60
210	8¼	64	2.8	B21064T	£52.60
230	9	72	2.9	B22072T	£55.30
235	9¼	72	2.9	B23072T	£55.50
250	10	80	3.0	B25080T	£70.95
300	12	96	3.2	B30096T	£82.70

FINISHING

10° Tooth angle 12° Alternate bevel
Fine trimming, finishing applications in double sided laminate boards, veneers and hard plastics. Eliminates finishing in many operations.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
125	5	36	2.6	B12036	£30.15
150	6	48	2.6	B15048	£37.55
180	7	56	2.8	B17056	£40.50
200	8	64	2.8	B20064	£45.50
210	8¼	64	2.8	B21064	£46.50
230	9	72	2.9	B22072	£50.60
235	9¼	72	2.9	B23072	£52.00
250	10	80	3.0	B25080	£57.75
300	12	96	3.2	B30096	£70.80
350	14	108	3.6	B35108	£88.50
400	16	120	3.6	B40120	£101.70

FINE CROSSCUT

10° Tooth angle 12° Alternate bevel
For smooth crosscutting, sizing, trimming, mitre cutting on timber, plywood, particle boards, soft plastics etc. For a clean finishing cut.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
150	6	36	2.6	B15036	£31.65
180	7	42	2.8	B17042	£35.00
200	8	48	2.8	B20048	£40.80
210	8½	48	2.8	B21048	£41.20
230	9	54	2.9	B22054	£44.50
250	10	60	3.0	B25060	£51.50
270	10½	72	3.1	B27072	£62.50
300	12	72	3.2	B30072	£64.60
315	12½	72	3.2	B31072	£65.95
350	14	84	3.6	B35084	£72.50
400	16	96	3.6	B40096	£86.80

NEGATIVE HOOK CROSSCUT

-5° Tooth angle 12° Alternate bevel
For cutting across the grain and trimming in radial arm, pendulum and pull over saw applications.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
215	8½	24	2.9	B21524N	£35.30
215	8½	48	2.9	B21548N	£47.50
215	8½	64	2.9	B21564N	£51.90
250	10	24	3.0	B25024N	£38.00
250	10	42	3.0	B25042N	£42.70
250	10	60	3.0	B25060N	£52.90
250	10	80	3.0	B25080N	£59.10
300	12	32	3.2	B30032N	£46.50
300	12	48	3.2	B30048N	£51.90
300	12	72	3.2	B30072N	£64.90
300	12	96	3.2	B30096N	£68.75

ANTI KICK BACK

20° Tooth angle 12° Alternate bevel
Cutting along the grain (ripping) hardwood and softwood with chip thickness limitation to reduce kick back. Note: 30mm bore only

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
250	10	24	3.0	BA25024L	£38.50
300	12	28	3.2	BA30028L	£44.95
315	12.5	28	3.2	BA31528L	£47.80
350	14	32	3.6	BA35032L	£54.70
400	16	36	3.6	BA40036L	£59.95

NARROW KERF – PLUNGE SAW

Positive Tooth angle 12° Alternate bevel
A range of narrow kerf (2.4mm) blades for use in portable plunge saws such as TS55 and TS75. These high quality blades are manufactured in Germany. N.B. These blades are 2.4mm kerf **NOT** 2.2mm. * approximate inch equivalents of the actual metric size.

Diameter		Teeth	Kerf mm	Bore mm	Part no.	Price inc VAT
mm	inch*					
160	6.3	20	2.4	20	BT16020H	£28.50
160	6.3	42	2.4	20	BT16042H	£37.50
210	8.3	16	2.4	30	BT21016L	£32.40
210	8.3	30	2.4	30	BT21030L	£34.20
210	8.3	56	2.4	30	BT21056L	£46.80

BISCUIT JOINTING BLADES

Anti-kickback design blades with six TC tips:
100mm dia. x 4mm x 22mm bore for most machines

Part no.	Description	Price
B1006T	Thin body for Trend, Freud & Casals	£27.00
B1006C	Bossed body	£27.00

Jigsaw Blades

A range of German made jigsaw blades to guarantee professional results where high demands are made on tooth geometry, blade thickness, blade form and blade material. All blades are made of high-quality carbon steel, except those marked with an asterisk, which are bi-metal. All jigsaw blades are UPCUT, with the exception of those marked ** which are DOWNCUT

Part numbers BJA are Type A fitting -

Part no.	Bosch ref.	Length	TPI	Pack quantity	Price inc. VAT
BJA01002	T101B	75mm	10	2	£3.45
BJA01005				5	£7.75
BJA01025				25	£32.40
BJA02002	T101D	75mm	6.4	2	£3.45
BJA02005				5	£7.75
BJA02025				25	£32.40
BJA02100				100	£122.80
BJA03002	T144D	75mm	6.4	2	£2.50
BJA03005				5	£5.75
BJA03025				25	£23.70
BJA03100				100	£85.00
BJA04002	T111C	75mm	8.5	2	£1.95
BJA04005				5	£4.60
BJA04025				25	£17.30
BJA08005	T244D	75mm	6.4	5	£7.00
BJA08025				25	£27.40
BJA12005**	T101BR	75mm	10	5	£9.40
BJA12025**				25	£39.35
BJA12100**				100	£139.55
BJA22005	T119B	50mm	12.7	5	£4.60

Blade dimensions shown in inches are the nearest conversion from the actual metric size.

NARROW KERF – TRIPLE CHIP

-5° Tooth angle Triple chip
Extra fine trimming of thin extrusions of plastic and aluminium. Special attention should be paid to work holding and feed to avoid blade damage.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
200	8	90	2.2	B20096P	£73.00
210	8¼	90	2.2	B21096P	£73.00
230	9	108	2.2	B22108P	£82.50
250	10	120	2.2	B25120P	£94.50

NON FERROUS

-5° Tooth angle Triple chip
Cutting thin walled extrusions of aluminium and other non ferrous metals including bronze, copper, brass, zinc etc. Also suitable for plastic extrusions.

Diameter		Teeth	Kerf mm	Part no.	Price inc VAT
mm	inch*				
180	7	56	3.0	B17056M	£54.95
200	8	64	3.0	B20064M	£58.20
230	9	72	3.2	B22072M	£63.95
250	10	80	3.2	B25080M	£73.40
300	12	96	3.2	B30096M	£86.40

Part numbers BJC are Type C fitting -

Part no.	Bosch ref.	Length	TPI	Pack quantity	Price inc. VAT
BJA23005	T101AO	50mm	18	5	£6.00
BJA25005	T301CD	105mm	10	5	£8.85
BJA26005	N/A	105mm	6.4	5	£10.90
BJA27005	T344D	105mm	6.4	5	£10.90
BJA32005**	T101AIF	60mm	13	5	£14.45
BJA35005	T144DF	75mm	6.4	5	£12.75
BJA50005	T234X	91mm	10	5	£12.10
BJA51005	T744D	155mm	6.4	5	£14.35
BJC03005	B & D ref. A5043	75mm	8.5	5	£4.60
BJC05005	A5033	50mm	12.7	5	£5.30
BJC08005	A50357	75mm	10	5	£7.15
BJC10005	N/A	75mm	6.4	5	£5.50
BJC16005	N/A	60mm	13	5	£14.50

